















A consumer validated Superbrand in piping category for consecutive 3 years



India's Most Trusted Pipe Brand based on TRA's Brand Trust Report for the 3rd time



India's Most Desired Brand based on TRA's Brand Trust Report 2021





Please get in touch with us between 10 AM to 6 PM on Monday to Saturdayexcept 1st & 3rd Saturday and Public holidays











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ASTRAL PIPES



Most durable and impact-resistant

Hygenic & safe with longer service life





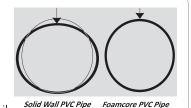
STRONG & LIGHT WEIGHT DRAINAGE SYSTEM WITH A PVC FOAM LAYER

WHAT ARE FOAMCORE PIPES?

Foamcore pipes are multilayer pipes having outer and inner layers of conventional PVC and middle layer of foamed PVC. Outer and inner layers are designed to take the load and middle layer of foamed PVC gives rigidity and maintains the shape of the pipe under load. It reduces the total weight of the pipe and makes it light when compared to solid wall PVC pipes.

WHY FOAMCORE PIPES?

The pipe on the left is typical of solid wall PVC under load and the type of distortion normally expected. The Foamcore pipe on the right, under equal load, distributes the load more evenly and does not show the same amount of distortion, as it has unique "I-Beam" structure. Due to its ability of absorbing the load, Foamcore pipes are most suitable for underground drainage systems, where soil



exerts a lot of pressure on pipe surfaces. In solid wall pipes this soil pressure will rupture the pipe after some time where Foamcore pipes give better life as foamed PVC layer will absorb pressure and make pipes "stress free" in working conditions.

PRODUCT STANDARDS

Astral Foamcore pipes are manufactured as per Indian, European and International standards published under structure wall pipes for drainage and sewerage and are mainly based on stiffness classes. These specifications are very well adopted at global levels and are in use for more than 25 years.

PRODUCT AVAILABILITY

- 110 mm (11.0 cm) with stiffness class SN4 (SDR 41) & SN8 (SDR 34)
- 160 mm (16.0 cm), 200 mm (20.0 cm), 250 mm (25.0 cm) &
- 315 mm (31.5 cm) with stiffness class SN2 (SDR 51), SN4 (SDR 41) & SN8 (SDR 34)

RINGFIT PIPES

Ringfit pipes are socketed on the automatic online socketing machine with a very high degree of accuracy. The socket has groove inside for rubber ring. The rubber ring ensures trouble-free watertight joint with allowance to thermal expansion /contraction. One end of the pipe is plain and another end is self socketed with an integral groove to hold



the rubber ring. When joined with a rubber ring, the joint formed is a trouble-free, watertight one, ready to take care of thermal expansion/contraction.

AVAILABLE SIZES: 110 mm & 160 mm

SELFIT PIPES

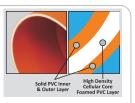
Selfit pipes are socketed on the automatic socketing machine with self socket length (without groove). Such pipes are to be joined with solvent cement. One end of the pipe is plain and the another end is self socketed on sophisticated automatic machines for a high degree of accurate diameters. The pipes when joined using solvent cement, form a permanent watertight joint.



AVAILABLE SIZES: 110 mm, 160 mm, 200 mm, 250 mm & 315 mm

UNIQUE FEATURES AND BENEFITS

"Foamcore" uPVC pipes are suitable for residential and commercial drain, waste & vent piping systems for both underground and above ground applications with top quality raw materials and state-of-the art processing technology, ASTRAL® Foamcore pipes meet all industrial standards in addition to our rigorous quality control standards.



NOMINAL RING STIFFNESS SN (KN/M2)	2	4	8
DIMENSION RATIO (SDR)	51	41	34
NOMINAL DIAMETER DN (mm)	Wall Thickness (mm)		
110	-	2.7 + 0.5	3.2 + 0.5
160	3.2 + 0.5	4.0 + 0.6	4.7 + 0.7
200	3.9 + 0.6	4.9 + 0.7	5.9 + 0.8
250	4.9 + 0.7	6.2 + 0.8	7.3 + 1.0
315	6.2 + 0.8	7.7 + 1.0	9.2 + 1.2